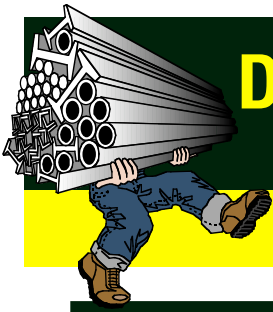


DISCOUNT STEEL

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Drill Bit Hole Diameter Conversion

Metric		Fractional		Wire		Letter	
.1 mm	.0039	1/64	.0156	80	.0135	A	.2340
.2 mm	.0079	1/32	.0312	79	.0145	B	.2380
.3 mm	.0118	3/64	.0469	78	.0160	C	.2420
.4 mm	.0157	1/16	.0625	77	.0180	D	.2460
.5 mm	.0197	5/64	.0781	76	.0200	E	.2500
.6 mm	.0238	3/32	.0938	75	.0210	F	.2570
.7 mm	.0276	7/64	.1094	74	.0225	G	.2610
.8 mm	.0315	1/8	.1250	73	.0240	H	.2660
.9 mm	.0354	9/64	.1408	72	.0250	I	.2720
1 mm	.0394	5/32	.1562	71	.0260	J	.2770
2 mm	.0787	11/64	.1719	70	.0280	K	.2810
3 mm	.1181	3/16	.1875	69	.0292	L	.2900
4 mm	.1575	13/64	.2031	68	.0310	M	.2950
5 mm	.1968	7/32	.2188	67	.0320	N	.3020
6 mm	.2362	15/64	.2344	66	.0330	O	.3180
7 mm	.2756	1/4	.2500	65	.0350	P	.3230
8 mm	.3150	17/64	.2656	64	.0360	Q	.3320
9 mm	.3543	9/32	.2812	63	.0370	R	.3390
10 mm	.3937	19/64	.2980	62	.0380	S	.3480
11 mm	.4331	5/16	.3125	61	.0390	T	.3580
12 mm	.4724	21/64	.3261	60	.0400	U	.3680
13 mm	.5118	11/32	.3438	59	.0410	V	.3770
14 mm	.5512	23/64	.3594	58	.0420	W	.3860
15 mm	.5906	3/8	.3750	57	.0430	X	.3970
16 mm	.6299	25/64	.3906	56	.0465	Y	.4040
17 mm	.6693	13/32	.4062	55	.0520	Z	.4130
18 mm	.7087	27/64	.4212	54	.0550		
19 mm	.7480	7/16	.4375	53	.0595		
20 mm	.7874	29/64	.4531	52	.0635		
21 mm	.8268	15/32	.4688	51	.0670		
22 mm	.8661	31/64	.4844	50	.0700		
23 mm	.9055	1/2	.5000	49	.0730		
24 mm	.9449	33/64	.5156	48	.0760		
25 mm	.9843	17/32	.5312	47	.0785		
		35/64	.5469	46	.0810		
		9/16	.5625	45	.0820		
		37/64	.5781	44	.0860		
		19/32	.5938	43	.0890		
		39/64	.6094	42	.0935		
		5/8	.6250	41	.0960		



DISCOUNT STEEL

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Drill Bit Hole Diameter Conversion

Metric	Fractional	Wire	Letter
	41/64	.6406	40 .0980
	21/32	.6562	39 .0995
	43/64	.6719	38 .1015
	11/16	.6875	37 .1040
	45/64	.7031	36 .1065
	23/32	.7188	35 .1100
	47/64	.7332	34 .1110
	3/4	.7500	33 .1130
	49/64	.7656	32 .1160
	25/32	.7800	31 .1200
	51/64	.7969	30 .1285
	13/16	.8125	29 .1360
	53/64	.8281	28 .1405
	27/32	.8438	27 .1440
	55/64	.8580	26 .1470
	7/8	.8750	25 .1495
	57/64	.8892	24 .1520
	29/32	.9062	23 .1540
	59/64	.9219	22 .1570
	15/16	.9375	21 .1590
	61/64	.9531	20 .1610
	63/64	.9844	19 .1660
	1	1	18 .1695
			17 .1730
			16 .1770
			15 .1800
			14 .1820
			13 .1850
			12 .1890
			11 .1910
			10 .1935
			9 .1960
			8 .1990
			7 .2010
			6 .2040
			5 .2055
			4 .2090
			3 .2130
			2 .2210
			1 .2280