

DISCOUNT STEEL

We've got it!

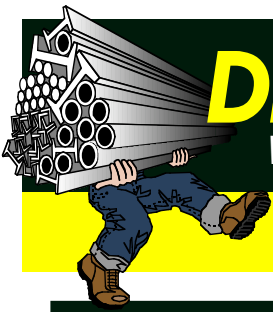
AISI Thickness Tolerance Ranges

Hot Rolled, Pickled & Oiled, and Cold Rolled Sheets

GAGE	Size in Inches	HR + P&O	CR	lbs/square foot
4	.2242	0.2232 - 0.2152		9.375
5	.2092	0.2182 - 0.2002		8.750
6	.1943	0.2033 - 0.1853		8.125
7	.1793	0.1873 - 0.1713	0.1883 - 0.1703	7.500
8	.1644	0.1724 - 0.1564	0.1734 - 0.1554	6.875
9	.1495	0.1575 - 0.1415	0.1585 - 0.1405	6.250
10	.1345	0.1425 - 0.1265	0.1405 - 0.1285	5.625
11	.1196	0.1276 - 0.1116	0.1256 - 0.1136	5.000
12	.1046	0.1126 - 0.0966	0.1106 - 0.0986	4.375
13	.0897	0.0967 - 0.0827	0.0947 - 0.0847	3.750
14	.0747	0.0817 - 0.0677	0.0797 - 0.0697	3.125
15	.0673	0.0733 - 0.0613	0.0723 - 0.0623	2.812
16	.0598	0.0658 - 0.0538	0.0648 - 0.0548	2.500
17	.0538	0.0598 - 0.0478	0.0548 - 0.0498	2.250
18	.0478	0.0528 - 0.0428	0.0518 - 0.0438	2.000
19	.0418		0.0458 - 0.0378	1.750
20	.0359		0.0389 - 0.0329	1.500
21	.0329		0.0359 - 0.0299	1.375
22	.0299		0.0329 - 0.0269	1.250
23	.0269		0.0299 - 0.0239	1.125
24	.0239		0.0269 - 0.0209	1.000
25	.0209		0.0239 - 0.0179	0.875
26	.0179		0.0199 - 0.0159	0.750
27	.0164		0.0184 - 0.0144	0.688
28	.0149		0.0169 - 0.0129	0.625
29	.0135		0.0155 - 0.0115	0.562
30	.0120		0.0130 - 0.0110	0.500

Discount Steel Inc. 216 27th Avenue North, Minneapolis, MN 55411

Phone: (612) 522-5956 • Toll Free: 1-800-522-5950 • Fax: (612) 522-5929 • www.DiscountSteel.com



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AISI Thickness Tolerance Ranges

Galvanized Steel Sheets			
GAGE	Size in Inches	Tolerance Range	lbs/square foot
10	.1382	0.1472 - 0.1292	5.78125
11	.1233	0.1323 - 0.1143	5.15625
12	.1084	0.1174 - 0.0994	4.53125
13	.0934	0.1014 - 0.0854	3.90625
14	.0785	0.0865 - 0.0705	3.28125
15	.0710	0.0770 - 0.0650	2.96875
16	.0635	0.0695 - 0.0575	2.65625
17	.0575	0.0625 - 0.0525	2.40625
18	.0516	0.0566 - 0.0466	2.15625
19	.0456	0.0506 - 0.0406	1.90625
20	.0396	0.0436 - 0.0356	1.65625
21	.0366	0.0406 - 0.0326	1.53125
22	.0336	0.0376 - 0.0296	1.40625
23	.0306	0.0346 - 0.0266	1.28125
24	.0276	0.0316 - 0.0236	1.15625
25	.0247	0.0287 - 0.0207	1.03125
26	.0217	0.0247 - 0.0187	0.90625
27	.0202	0.0232 - 0.0172	0.84375
28	.0187	0.0217 - 0.0157	0.78125
29	.0172	0.0202 - 0.0142	0.71875
30	.0157	0.0187 - 0.0127	0.65625

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